



# WE CAN HELP

## SERVICES:



- Risk Assessment
- Training
- Risk Assessment Software Apps
- Consulting and Expert Witness

## RESULTS:

- ✓ Empowered with knowledge
- ✓ Compliant with codes/standards
- ✓ Risk Assessments Completed
- ✓ Inspections Passed
- ✓ A productive & safe work environment



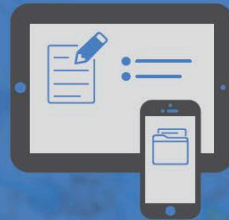
Call us today,  
We can be there  
tomorrow!

**740-816-9178**

**MSS-Safety.com**



Complete Risk Assessments  
in minutes!



MSS\_10082018\_r1



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## PRODUCT & SERVICE INFORMATION



Machine Risk Assessment



Equipment: Mold Press Machine name: RD-437 Machine #: BRT-NXC  
 Location: Manufacturing B Building

Assessment Team Members: \_\_\_\_\_ Start Date: [Date] Accident follow up? Yes or No

Team Lead: Jeff P. Wells

Members: [Names here]

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Instruction: Please follow Risk Assessment Steps below. Use Risk Assessment Flow Chart and Risk Estimation Matrix.

Risk Level: 1-8 Represents Low Level 9-14 Represents Medium Level 15-20 Represents High Level																							
Task #	Task	Affected Persons	Hazard Type	Risk Level Estimate						Method of Reduction					Final Risk Estimate						Notes		
				Frequency of Exposure 1,2,4	Probability of Injury 1,2,4,6	Severity of Injury 1,3,6,10	Number of People Exposed	Protracted time in Danger Zone	Est. Risk Level	Tolerable?	Design	Safe-guarding	Admin. Controls	Method description	Date Final Follow-up Assessment	Owner	Frequency of Exposure 1,2,4	Probability of Injury 1,2,4,6	Severity of Injury 1,3,6,10	Number of People Exposed		Protracted time in Danger Zone	Final Risk Level
<b>Normal Operation</b>																							
1	Open guard to load or unload materials. Guard interlock switch not safety rated. Circuit not control reliable.	Operator / Helper	10.1 - Failure/disorder of the control system	4	4	10	1	0	18	No		X	X	Add safety rated switch and control reliable stopping circuit. Ensure all guards comply with OSHA/ANSI guard openings. E-Stop accessible.	#####	J. Wells	1	1	6	1	0	8	Yes
2	During production, operator cleans excess material off press.	Materials Handler	1.1 - Crushing hazard	4	2	6	1	0	12	No		X	X	Light curtain detects operator presents, utilizes functional safety rated components and wired in a control reliable way to remove power to the press. Operator use of a tool to clean. E-Stop provided.	#####	J. Wells	4	1	3	1	0	8	Yes
									0	Yes											0	Yes	
<b>Maintenance Activities</b>																							
3	Replace hydraulic cylinder.	Maintenance Personnel	1.9 - High pressure fluid injection or ejection hazard	1	6	10	1	1	18	No			X	Use LOTO procedures to insure all energy is removed.	#####	J. Wells	0	0	0	1	1	1	Yes
									0	Yes											0	Yes	
<b>Commissioning/Other</b>																							
4	N/A - Machine already installed.								0	Yes											0	Yes	
5	Plant Visitors are not allowed close to machine. Supervisors are trained operators.								0	Yes											0	Yes	

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# Safe Guarding Program

## Risk Factor Definitions



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**Estimated Risk Value = Frequency + Probability + Protracted Time + (Severity x # of People Exposed)**

### Frequency of Exposure

Value	Factor	Definition
1	Seldom	May Possibly occur during an eight (8) hour shift
2	Occasional	Will occur during an eight (8) hour shift
4	Frequent	Will occur more than four times in an eight (8) hour shift!

### Probability of Injury

Value	Factor	Definition
1	Unlikely	When exposed to the hazard, an injury is easily avoided.
2	Possible	When exposed to the hazard, an injury can be avoided.
4	Probable	When exposed to the hazard, an injury is unlikely to be avoided.
6	Certain	When exposed to the hazard, an injury cannot be avoided.

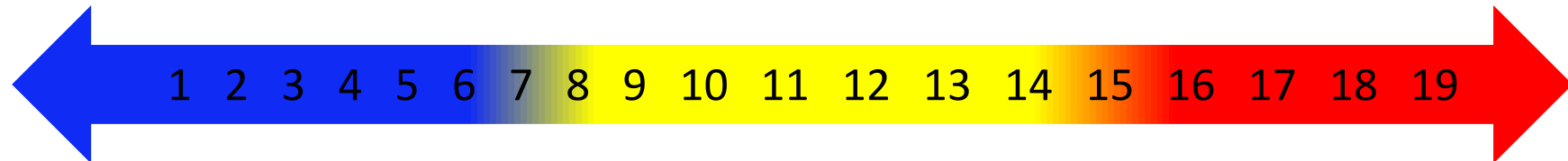
### Protracted Time

Value	Factor	Definition
0	Short Duration	Less than 15 minutes
1	Protracted	Greater than 15 minutes

### Severity

Value	Factor	Definition
1	Minor	No/slight injury requiring no more than first aid (little or no lost work time)
3	Serious	Significant injury/illness requiring more than first aid (able to return to same job)
6	Major	Severe debilitating injury/illness (able to return to work at some point)
10	Fatal	Death or Permanently disabling injury (unable to return to work)

**Risk Value Scale: 1–8 Represents Low Level, 9–14 Represents Medium Level, 15–20 Represents High Level**

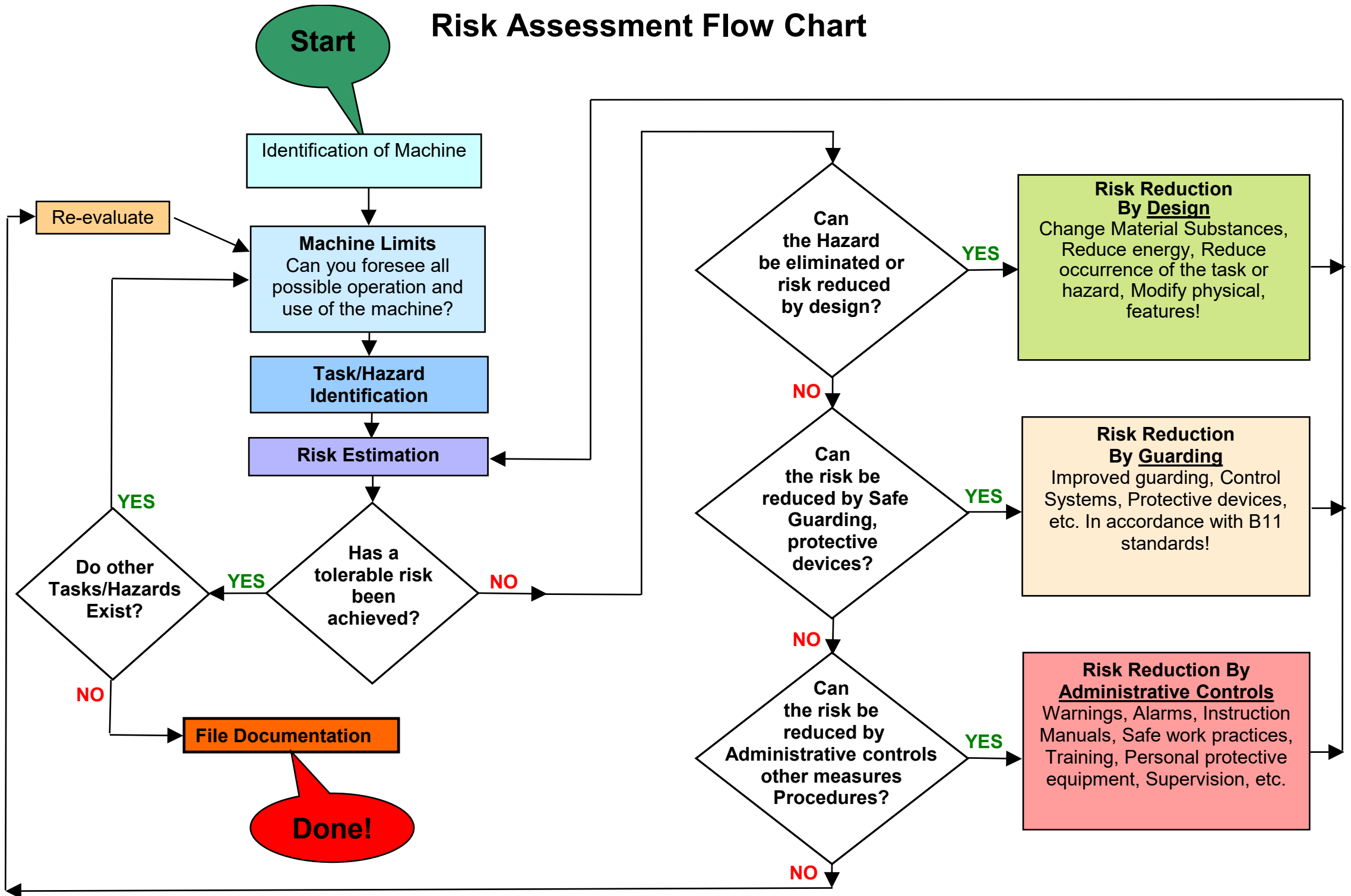


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# Risk Assessment Flow Chart



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